



Bowman et al.  
Attorney Docket No. BOEI-1-1199  
**TOOLING DATA STRUCTURE**  
Filed: August 28, 2003  
Serial No. 10/650,598  
Sheet 1 of 8  
"REPLACEMENT"  
Black Lowe & Graham, PLLC  
(206) 381-3300

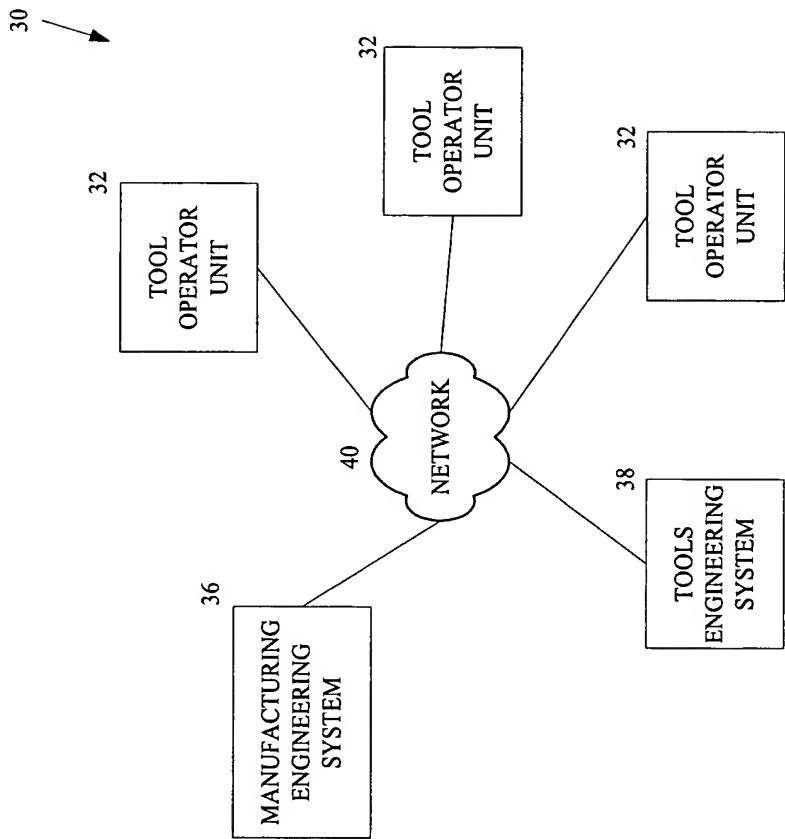


FIG.1.

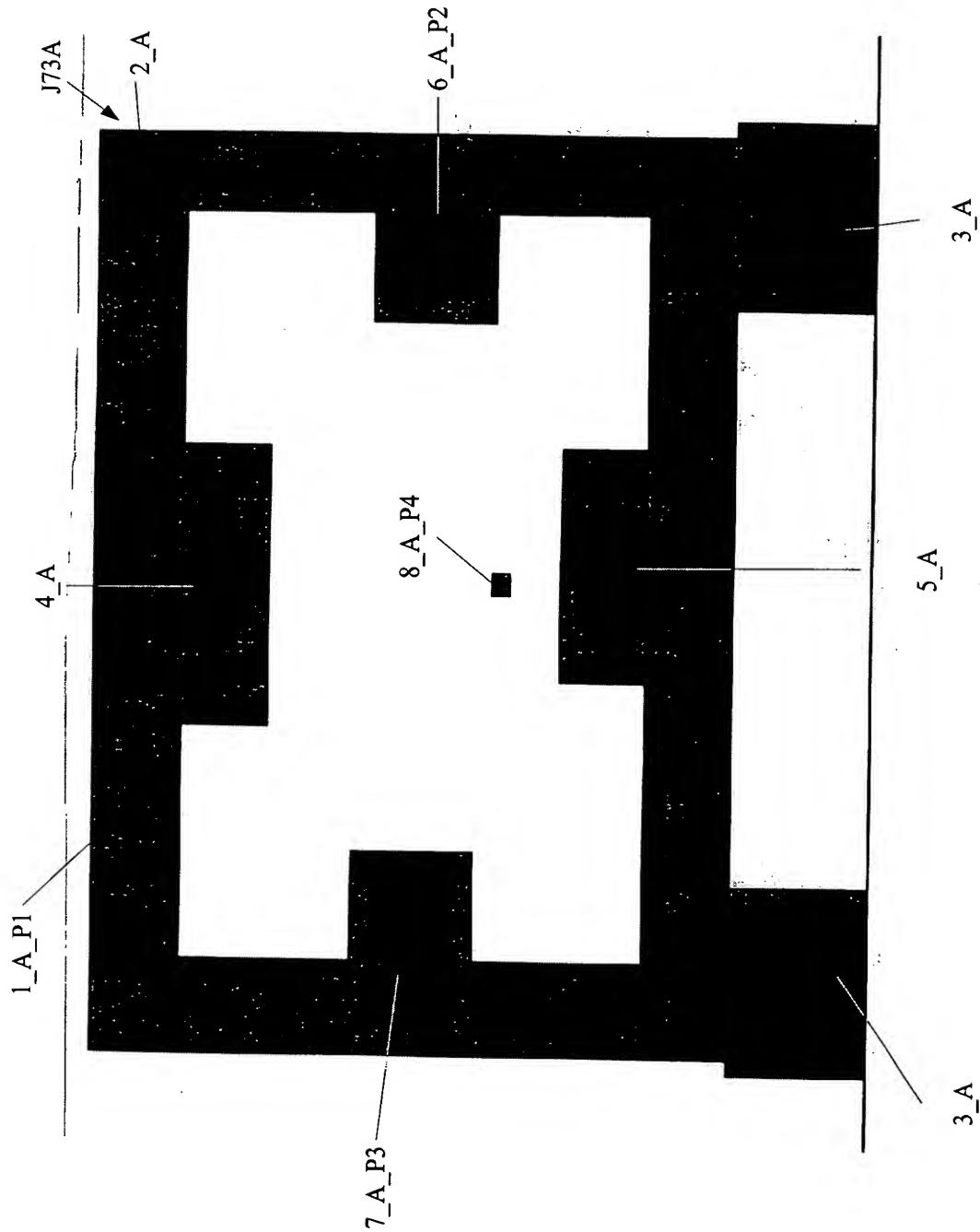


FIG. 2.

Plan IP 73456 to build up panel

OP 10 Retrieve Tool  AJ73W12-1\_Tool

Availability  
80  
↓

OP 20 Attach 73W12-1 panel to  AJ73W12-1\_P1 Main Assy  $1 \rightarrow \infty$   
with  AJ73W12-1\_P4 Pin

OP 30 Install  AJ73W12-1\_P2 stiffener locator  $1 \rightarrow \infty$

OP 40 Install  AJ73W12-1\_P3 stiffener locator  $1 \rightarrow \infty$

OP 50 Drill holes x, y, z with  AJ73W12-1\_P1 drill feature  $1 \rightarrow \infty$

OP 60 Locate 45FR23 1  AJ73W12-1\_P2 stiffener locator  $1 \rightarrow \infty$   
and  AJ73W12-1\_P3 stiffener locator

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FIG. 3.

**Plan                    IP 73456 to build up panel**

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- OP 10      Retrieve Tool (Tool | AJ73W12-1\_A)
- OP 20      Attach 73W12-1 panel to (P1 | AJ73W12-1\_1\_A)  
Main Assy (P4 | AJ73W12-1\_8\_A) pin
- OP 30      Install (P2 | AJ73W12-1\_6\_A) stiffener locator
- OP 40      Install (P3 | AJ73W12-1\_7\_A) stiffener locator
- OP 50      Drill hole x, y, v, z with (P1 | AJ73W12-1\_5\_A) drill feature
- OP 60      Locate 45FR23 to (P2 | AJ73W12-1\_6\_A) stiffener locator  
and (P3 | AJ73W12-1\_7\_A) stiffener locator

FIG. 4.

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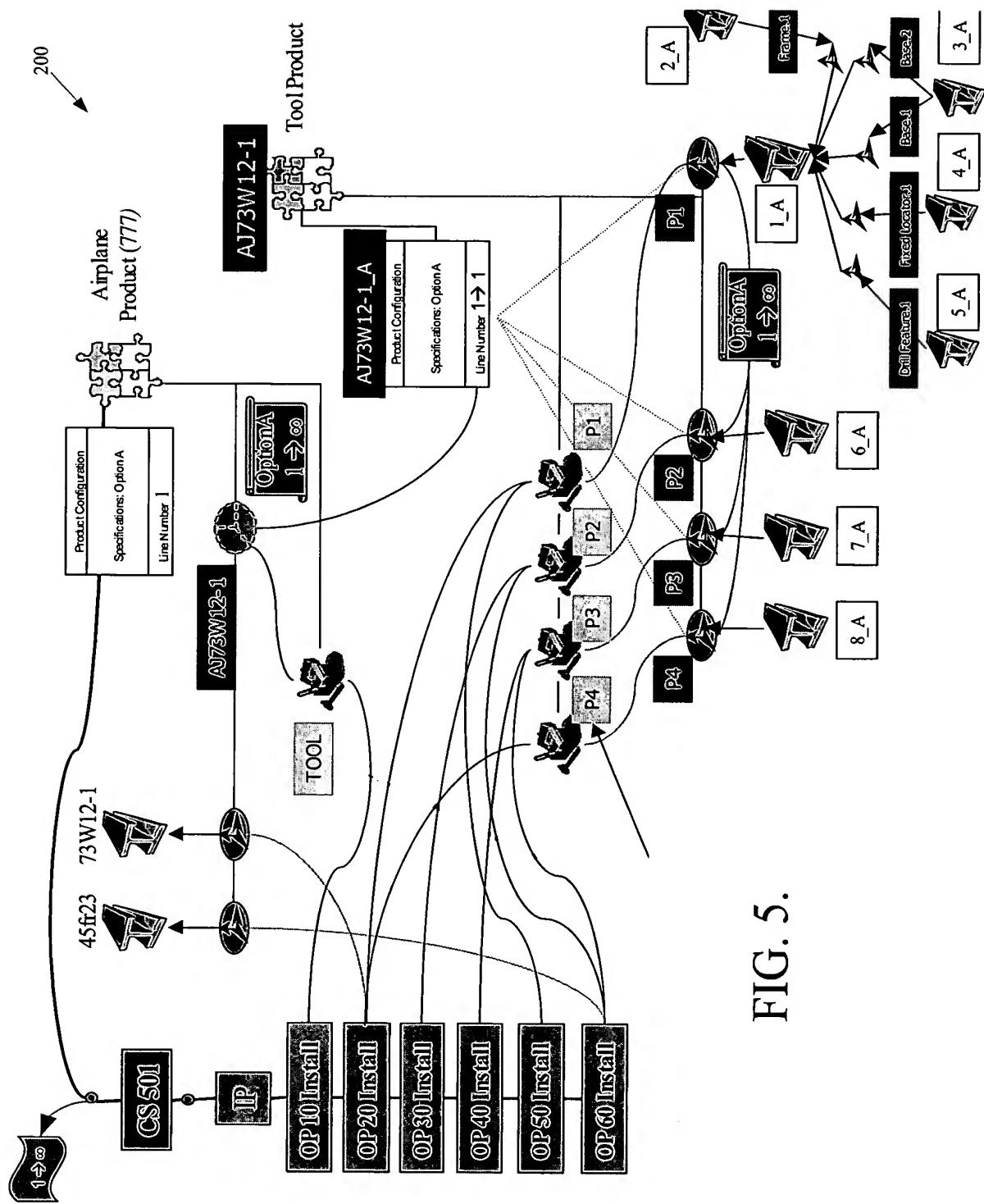


FIG. 5.

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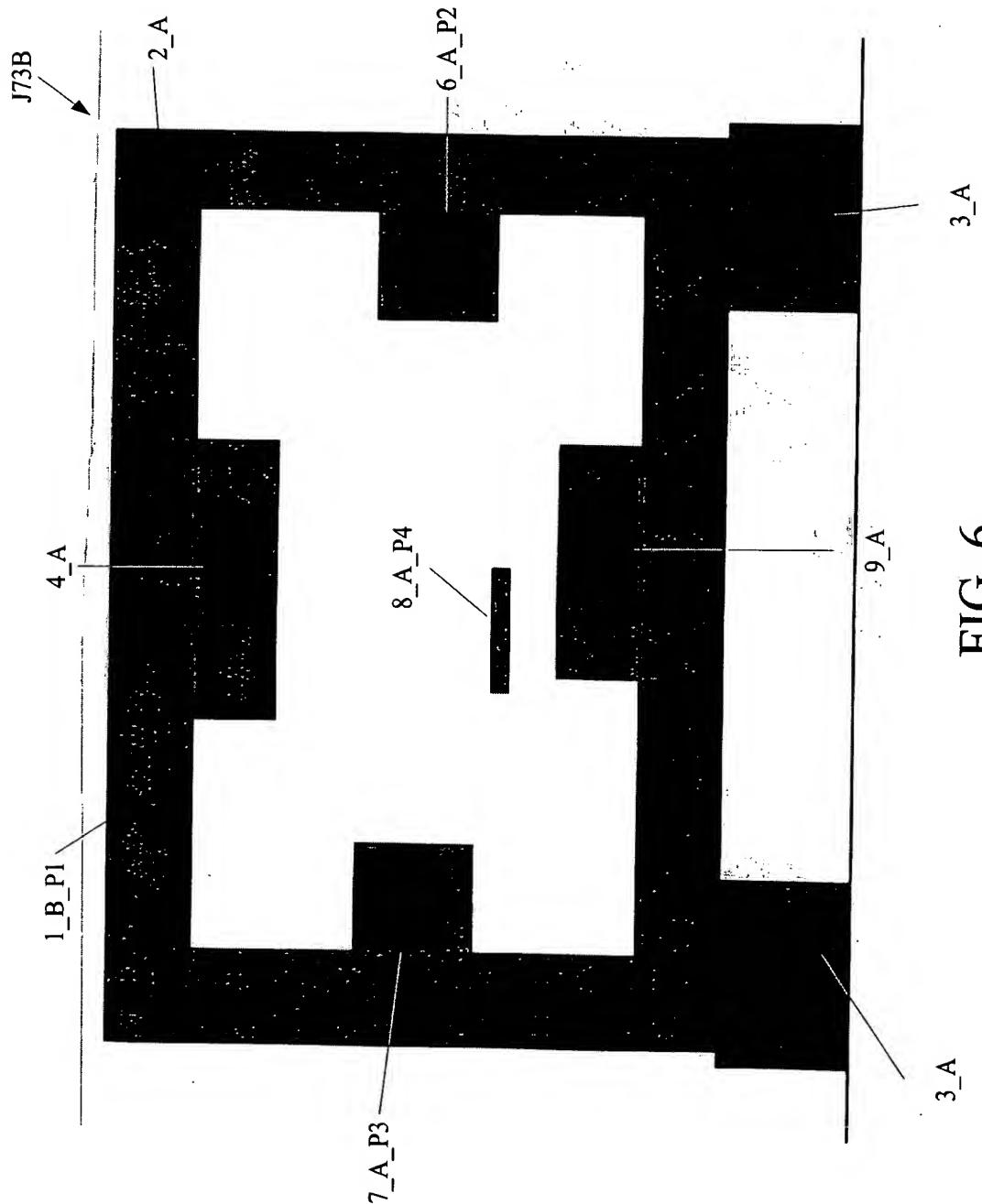


FIG. 6.

# IP 73456 to build up panel Plan

OP 10	Retrieve Tool (Tool   AJ73W12-1_B)
OP 20	Attach 73W12-1 panel to (P1   AJ73W12-1_1_B) Main Assy (P4   AJ73W12-1_8_A) pin
OP 30	Install (P2   AJ73W12-1_6_A) stiffener locator
OP 40	Install (P3   AJ73W12-1_7_A) stiffener locator
OP 50	Drill hole x, y, v, z with (P1   AJ73W12-1_5_B) drill feature
OP 60	Locate 45FR23 to (P2   AJ73W12-1_6_A) stiffener locator and (P3   AJ73W12-1_7_A) stiffener locator

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FIG. 7.

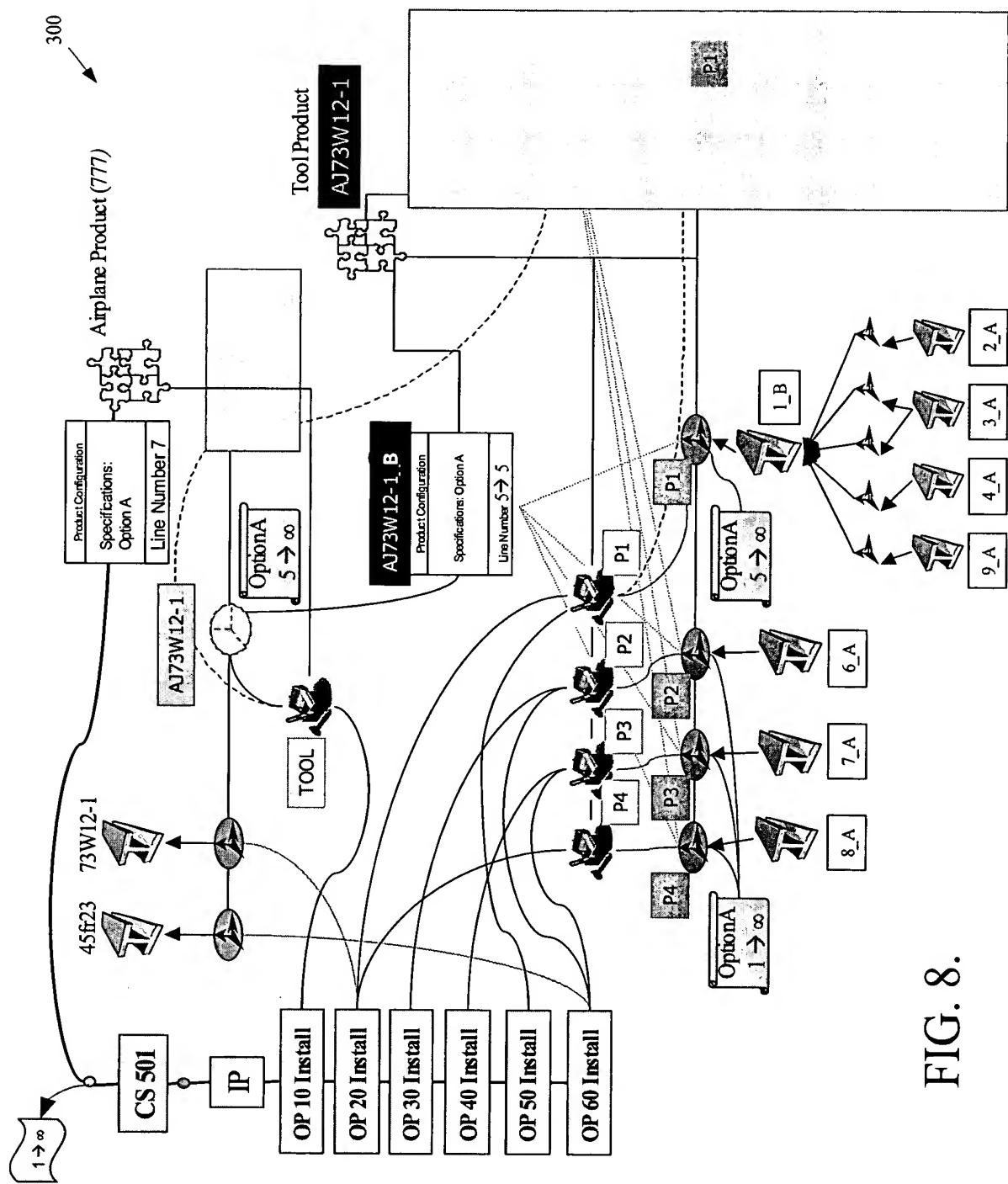


FIG. 8.